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FIG. 1

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33 40	SUB ASSEMBLY CODE MAIN ASSEMBLY CODE	ENGINE	ENGISUFT	POWERELN	ENGINE	ENGINE	ENGINE	ENGINE
	SUB_ASSENBLY_CODE	ENGINTCOOL	LUBEOR.	FOWERFANEL	<b>ENGFUELINI</b>	ENGTURBO .	POWERASSY	POWERASSY
32	PAILAIODE_DESC	LEAKING FI.UIDAIR	СОИТАМІНАТЕР	UNKNOWNUNDETERMI FOWERLANEL	UNKNOWNUNDETERMI BNOFUELINI	UNKNOWNUNDETERMI ENGTURBO	UNKNOWNUNDETERMI FOWERASSY	UNKNOWNUNDETERMI FOWERASSY
37	No. 9 9 XXXXX	REPAIRED WATER LEAK AT TOP OF RT	WATER IN LUBE OIL CHANGED OIL	NO BATTCHARGE-REPL DRP	REPLACE THE FUMPS FOR NOT FIRING	TURBO DRAGSSECONDARY DAMAGE-RPL	REPL K6 PA FOR SECONDARY DAMAGE	TRIPPING COP PISTON FAILURE CO
35 36	, ज्ञात	Piping Fillings - Engine Intercooler	Lube Oil - Engine	IJRP - Baitery Charger Regulator Panel	EFI - High Pressure Pump	Turbocharger Assembly • General • Eng	Cylinder Assembly - General - Eng	777 Cyllader Assembly - General - Eng
34	CODE		1122	533.3	4444	5555	9999	1
32 33	31.70	Sun Jul 13 1997	Tuc Jul 01 1997	Sal Jun 28 1997	Wed Jun 18 1997	Mon Jun 09 1997	Sat May 24 1997	Sat May 24 1997
/32	UNII.	3500	3500	3500	3500	3500	3500	3500
	CUST	RR	2	3	8	8	( ) ( )	8

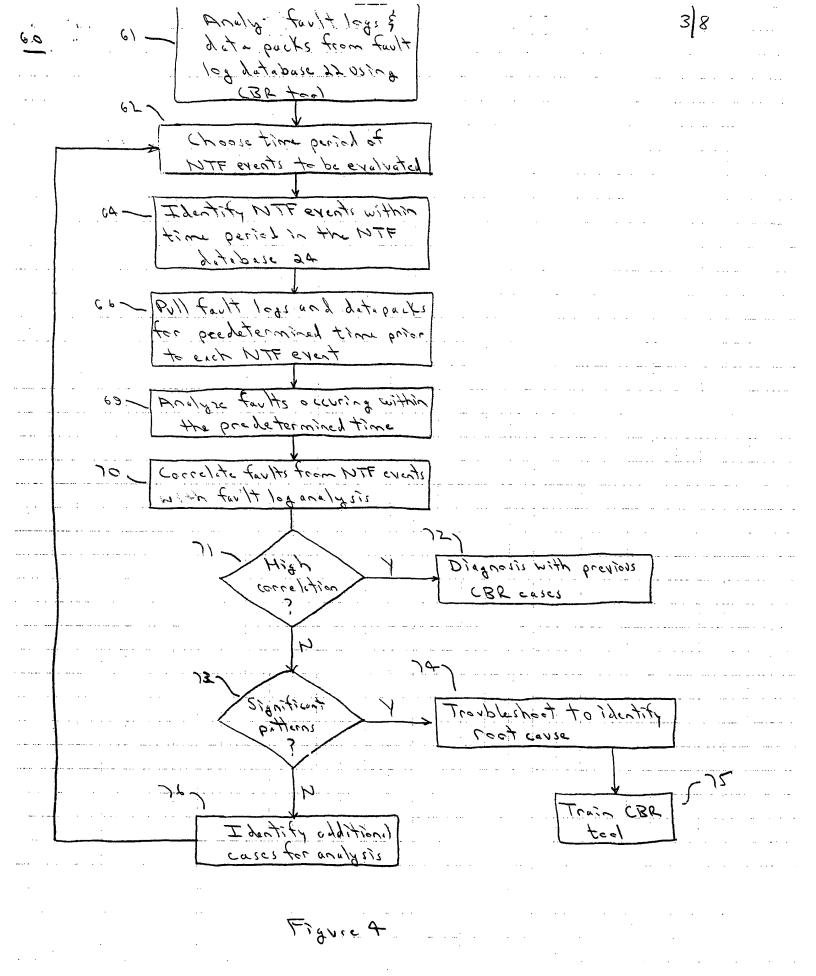
F16, 2

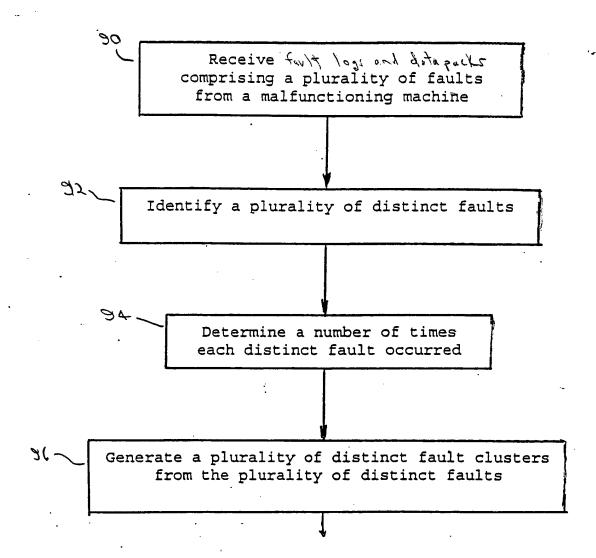
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Intake Manifold Air Too Intake Manifold Alr Too Fauli Reset While In L.c. Fault Reset While In Le COP Trip COP Trip COP Trip COP Trib COP Trip COP Trib COP Trib 22-11117-1997 9d D. 91069.55 91069.55 23.1 1: 5 992 474 3005 148 180 187 M 11 2 O 11 6 A11 M S 22-1111y-1997 1 1 1 1, 91069,55 91069,55 23.1 F 5 992 474 3005 148 180 187 M IS 2 O IL 6 A II M S 3500 22-nny-1997 3c3cc91067.93 91067.93 11.4 F 5 992 288 4706 202 177 182 M IFFO 6 AB M S. 3500 22-nny-1997 4c3ce 91067.93 91067.93 11.4 F 5 992 288 4706 202 177 182 M IFFO 6 AB M S. 3500 22-nny-1997 5 accepto68.70 91068.71 16.5 F 4 885 338 2864 133 175 186 M IE 2 6 AB M S. 22-may-1991 971 871 871 871 86 1010 58 27.4 15 6 1010 586 2405 128 178 189 MITF 4 6 AM 22-mmy-1997 60 06 91068.70 91068.71 16.5 1º 4 885 338 286/133 175 186 M 1! 24 6 AH M.S. 22-mny-1997 700-91068.71 0.00 17.9 Ft 458 6 0 0 174 186 Rt 1F 4 13 Am O DITTIBGREEF A RAIN 2 0 101 97 R E O O 0.00 17.9 1:1 458 6 3500 (13-may-1997 100C) 90623.06 90637.20 10.0 C S 0.0 C.S 3500 03-may-1997 2000 90623.06 90637.20 22-mmy-1997 \$00091068.71 3500 3500 3500 3500 RR RR RR 

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下16.





Cluster	И	9		C C			0	
fult	7311	728F	76D5	720F			FIG. JA	
cluster fult	_	<i>d</i>	m				Ţ	
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			9		24	2	1	τ
			ა <u>ა</u> თ	_	7311	728F	76D5	720F

728F

76D5

7311

**76D5** 

faults

720F

76D5

728F

7311

720F

7311

720F

728F

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C	)
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12/0/2							
	728F	720F	720F	720F			
7.5	1311	7311	728F	728F			
faults	7605	76D5	76D5	7311	•		
cluster		4	7	4			

FIG. 6

FIG. NO

720F

728F

76D5

fa, Hi

FIG OC

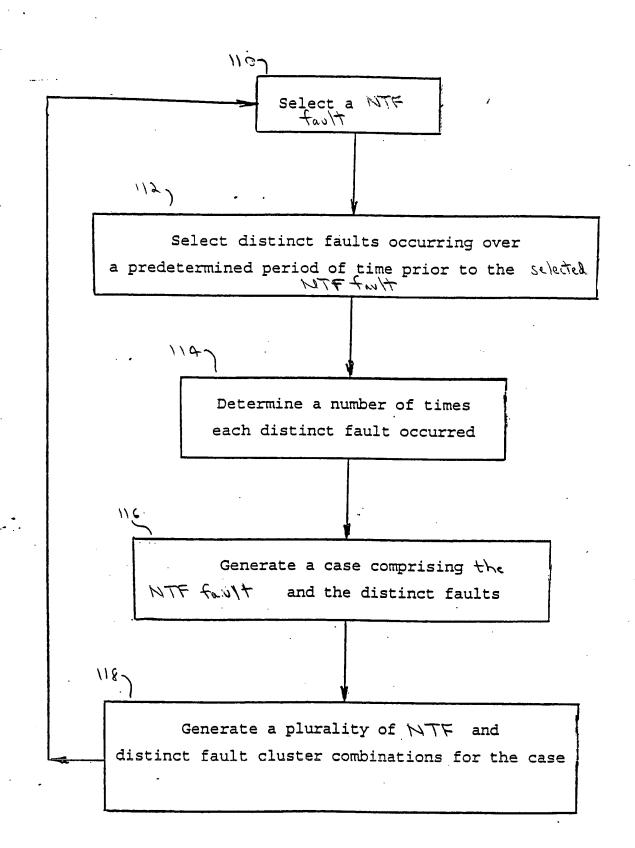


FIG. 8

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	Cluster	NTF	Faults	
	Unuper			
• •		1-2	221	
		105	731/	
	9	107	798£	
	3	105	7605	
	4	109	7204	
	,	102	7605 \$ 7311	
	, 6	109	7605 } 7287	
	, C	105	16D2 & 170E	
	. 8	109	1371 & J58E	
	9	109	7311 \$ 7208	
	10	165	7287 \$ 7204	
	- 17	105	76DS 7311 \$728F	
		107	1602 J311 & JSOF	
	/3	105	7605,7287 57205	
	14	105	7311728887208	
:		105	7605 73117288 \$ 7208	_

Figure 3

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130%

Select an NTF and distinct fault cluster combination

1391

Determine, for the selected NTF/ $f_{n}$ -it cluster combination, a number of times the combination occurs in the plucality of cases

134.

Determine, for the selected NTF/fault cluster
combination, the number of times the fault cluster
occurs in the plurality of cases

1367

Determine a weight for the NTF and the distinct fault cluster combination by dividing the result of step 132 by the result of step 134.